

Manuscript Number:

Title: Production and characterization of recombinant human acid  $\alpha$ -glucosidase in transgenic rice cell suspension culture

Article Type: Research Paper

Section/Category: Agro/Food Biotechnology

Keywords: Pompe disease, acid  $\alpha$ -glucosidase (GAA), rice  $\alpha$ -amylase 3D (RAmy3D) promoter, Agrobacterium tumefaciens · Transgenic rice cell suspension culture

Corresponding Author: Prof. Moon Sik Yang,

Corresponding Author's Institution:

First Author: Jae Wan Jung

Order of Authors: Jae Wan Jung; Nan Sun Kim; Seon Hui Jang; Moon Sik Yang

Abstract: Pompe disease is a fatal genetic muscle disorder caused by a deficiency of acid  $\alpha$ -glucosidase (GAA), a glycogen-degrading lysosomal enzyme. In this study, the human GAA cDNA gene was synthesized from human placenta cells and cloned into a plant expression vector under the control of the rice  $\alpha$ -amylase 3D (RAmy3D) promoter. The plant expression vector was introduced into rice calli (*Oryza sativa* L. cv. Dongjin) mediated by *Agrobacterium tumefaciens*. Genomic DNA PCR and Northern blot analysis were used to determine the integration and mRNA expression of the hGAA gene in the putative transgenic rice cells. SDS-PAGE and Western blot analysis showed that the glycosylated precursor recombinant hGAA had a molecular mass of 110 kDa due to the presence of seven N-glycosylation sites. The accumulation of hGAA protein in the culture medium was approximately 37 mg/L after 11 days of culturing in a sugar depletion medium. The His tagged-hGAA protein was purified using an Ni-NTA column and confirmed as the precursor form of hGAA without the signal peptide encoded by the cDNA on the N-terminal amino acid sequence. The acid  $\alpha$ -glucosidase activity of hGAA produced in transgenic rice cells gave results similar to those of the enzyme produced by CHO cells.

Suggested Reviewers: Fengwu Bai  
professor, Biotechnology, Shanghai Jiao Tong University  
fwbai@sjtu.edu.cn

Professor Bai's research interest is industrial biotechnology, with a focus on cost-effective production of biofuels and bioenergy from renewable biomass resources through biorefinery, which comprises the combination of engineering principles with biological fundamentals.

Nancy A. DaSilva  
professor, Chemical Engineering & Materials Science, University of California

ndasilva@uci.edu

Nancy A. DaSilva's current research pursuits focus on cloned gene expression, gene amplification and integration, metabolic engineering, and protein secretion.

Pauline M. Doran

professor, Chemistry and Biotechnology, Swinburne University of Technology

pdoran@swin.edu.au

Professor Pauline M. Doran is a expert in tissue engineering, bioreactor engineering and nanobiotechnology.

Masaaki Terashima

professor, School of Human Sciences, Kobe College

terasima@mail.kobe-c.ac.jp

Professor Dr. Terashima's research area is molecular food functionality, Biochemical engineering and protein engineering.

Dear Editor,

December 10, 2015

I want to submit a manuscript entitled as **'Production and characterization of recombinant human acid  $\alpha$ -glucosidase in transgenic rice cell suspension culture'** to be considered as a publication at *Journal of Biotechnology*. This manuscript was prepared from the work enhancing the production of recombinant human acid  $\alpha$ -glucosidase in plant cell suspension culture.

This manuscript was sent to professional textcheck company and English in this manuscript was proofread by the specialist majoring related field of this study. The authors signify that the contents have not been published elsewhere and the paper is not being submitted elsewhere, and consent to the paper being submitted for consideration for publication.

Please inform the corresponding author of any additional requirements or information that may be needed. Thank you very much for your courtesy.

Sincerely yours,

Moon-Sik Yang

Professor

Department of Molecular Biology

Chonbuk National University

Jeonju 561-756, Republic of Korea

Tel: 82-63-270-3339, Fax: 82-63-270-4334,

E-mail: mskyang@Jbnu.ac.kr

## Highlights

- We constructed transgenic rice cell suspension culture producing human GAA.
- The expression of rhGAA was determined by Northern and western blot analyses.
- The accumulated rhGAA protein in the culture medium was 37 mg/L.
- The rhGAA was purified using a Ni-NTA column.
- The acid alpha-glucosidase activity of hGAA produced in transgenic rice cells gave results similar to those of the enzyme produced by CHO cells.

1 Production and characterization of recombinant human acid  $\alpha$ -glucosidase in transgenic  
2 rice cell suspension culture

3

4 Jae-Wan Jung <sup>a,b</sup>, Nan-Sun Kim <sup>a</sup>, Seon-hui Jang <sup>a</sup>, Moon-Sik Yang <sup>a,b,\*</sup>

5

6 <sup>a</sup>Department of Molecular Biology, Chonbuk National University, 664-14 Dukjindong,  
7 Jeonju, Jeollabuk-do 561-756, Republic of Korea

8 <sup>b</sup>Division of Bioactive Material Science, Chonbuk National University, 664-14  
9 Dukjindong, Jeonju, Jeollabuk-do 561-756, Republic of Korea

10

11 \*Corresponding author (Moon-Sik Yang)

12 Tel: 82-63-270-3339

13 Fax: 82-63-270-4334

14 E-mail: mskyang@jbnu.ac.kr

15

16 Jae-Wan Jung and Nan-Sun Kim contributed equally to this study

17

18

19

20

21

22

23

24

25

26 **Abstract**

27       Pompe disease is a fatal genetic muscle disorder caused by a deficiency of acid  $\alpha$ -  
28 glucosidase (GAA), a glycogen-degrading lysosomal enzyme. In this study, the human  
29 GAA cDNA gene was synthesized from human placenta cells and cloned into a plant  
30 expression vector under the control of the rice  $\alpha$ -amylase 3D (RAmy3D) promoter. The  
31 plant expression vector was introduced into rice calli (*Oryza sativa* L. cv. Dongjin)  
32 mediated by *Agrobacterium tumefaciens*. Genomic DNA PCR and Northern blot analysis  
33 were used to determine the integration and mRNA expression of the hGAA gene in the  
34 putative transgenic rice cells. SDS-PAGE and Western blot analysis showed that the  
35 glycosylated precursor recombinant hGAA had a molecular mass of 110 kDa due to the  
36 presence of seven N-glycosylation sites. The accumulation of hGAA protein in the culture  
37 medium was approximately 37 mg/L after 11 days of culturing in a sugar depletion  
38 medium. The His tagged-hGAA protein was purified using an Ni-NTA column and  
39 confirmed as the precursor form of hGAA without the signal peptide encoded by the  
40 cDNA on the N-terminal amino acid sequence. The acid alpha-glucosidase activity of  
41 hGAA produced in transgenic rice cells gave results similar to those of the enzyme  
42 produced by CHO cells.

43       **Keywords** Pompe disease, acid  $\alpha$ -glucosidase (GAA), rice  $\alpha$ -amylase 3D (RAmy3D)  
44 promoter, *Agrobacterium tumefaciens* · Transgenic rice cell suspension culture

45

46

47

48

49

50

## 51 1. Introduction

52 Acid alpha glucosidase (GAA) is an exo-1,4 and -1,6- $\alpha$ -glucosidase that hydrolyzes  
53 glycogen to glucose (Rosenfeld 1975). A deficiency of acid-alpha glucosidase causes  
54 Pompe disease (also known as glycogen storage disease type II, acid maltase deficiency or  
55 glycogenosis type II), which results in the accumulation of glycogen in lysosomes. Pompe  
56 disease is an autosomal recessive disorder that ranges from a fatal infantile form to a more  
57 slowly debilitating adult onset form, both of which exhibit various degrees of organ  
58 involvement and rates of progression to death. The incidence of Pompe disease is  
59 estimated to be 1:40,000 but may vary in different ethnic populations (Hirschorn and  
60 Reuser 2001; Raben et al., 2002).

61 Until recently there has been no specific treatment for Pompe disease other than  
62 palliative and supportive care. The discovery of the GAA gene led to rapid progress in  
63 understanding the biological mechanisms and properties of the GAA enzyme. As a result,  
64 enzyme replacement therapy (ERT) for Pompe disease was developed, and several sources  
65 of GAA have been investigated in the clinic for the treatment of patients with Pompe  
66 disease. Early attempts at ERT that utilized GAA purified from *Aspergillus niger* (Lauer et  
67 al., 1968) and human placenta (De Barsey et al., 1973) were unsuccessful, presumably due  
68 to low enzyme dosage, disease stage, and lack of correct post translational modification  
69 necessary for muscle targeting. Recombinant GAA from the milk of transgenic rabbits  
70 demonstrated that ERT could improve respiratory insufficiency and restore some muscle  
71 function in infants (Van den Hout et al., 2000; and Van den Hout et al., 2004). However,  
72 there is currently no single transgenic form of GAA useful for industrial-scale production.  
73 The later success of infantile trials using recombinant human GAA from Chinese hamster  
74 ovary (CHO) cells led to the development of a drug called alglucosidase alfa (Myozyme®),  
75 which received the US Food and Drug Administration (FDA) approval for the treatment of

76 infants and children with Pompe disease (McVie-Wylie et al., 2008). Nevertheless, there is  
77 a public concern regarding the high cost of the ERT enzymes derived from CHO cells  
78 approved for treating lysosomal storage disease (Gomord and Faye 2004; Grabowski et al.,  
79 2014).

80 Transgenic plants and plant cell cultures are gaining interest as hosts for the production  
81 of therapeutic proteins, as they offer a way to replace animal-derived proteins with a safe  
82 and economical alternative (Ma et al., 2003; Twyman et al., 2003; Schillberg et al., 2013;  
83 Lallemand et al., 2015). In addition, the entire manufacturing process is free from any  
84 animal-derived components, complementing the safety advantages associated with plant  
85 culture processing. Recently, the possibility of serious viral infection derived from animal  
86 cell cultures has become an important issue, as highlighted by an infection of calicivirus in  
87 CHO cells used in the production facility for Cerezyme<sup>®</sup>, which is used in the treatment  
88 of Gaucher disease. Tailglucerase alfa (Elelyso<sup>®</sup>) is a biopharmaceutical drug developed  
89 by Protalix and Pfizer (Aviezer et al., 2009). The drug, a recombinant glucocerebrosidase  
90 used to treat Gaucher's disease, was the first plant-generated pharmaceutical to win  
91 approval by the U.S. Food and Drug Administration (FDA) (Grabowski et al., 2014). The  
92 manufacturers of two other Gaucher drugs—Genzyme in the US and Shire in Ireland—  
93 produce their therapeutic enzymes in mammalian cells. Structurally, Elelyso resembles  
94 Genzyme's Cerezyme, but is cheaper to produce because of the high maintenance required  
95 of animal cell culture. Further, the same viruses and pathogens that commonly  
96 contaminate mammalian cell culture stocks are not a threat to plant-cell cultures.  
97 Therefore, plant cell culture systems may be the most favorable means of producing high-  
98 priced, high-purity, specialty recombinant proteins (Aviezer et al., 2009).

99 The rice  $\alpha$ -amylase gene family is regulated by hormones in germinating seeds and  
100 metabolic repression in cultured cells. The expression of one member of this multigene

101 family, RAmy3D, is strongly controlled by sugar starvation (Simmons et al., 1991; Huang  
102 et al., 1993). Thus, the abundance of RAmy3D isozyme in cultured media indicates that  
103 the RAmy3D promoter and terminator together may act as a powerful system for  
104 recombinant protein production (Kim et al., 2011; Chung et al., 2014; Kim et al., 2014),  
105 and possess important advantages of plant cell cultures such as simplicity of use, safety of  
106 media, and ease of purification (Kim et al., 2011).

107 In this study, we used the RAmy3D rice  $\alpha$ -amylase expression system to produce  
108 hGAA in transgenic rice cell suspension cultures as a low-cost, high-level expression  
109 system. In addition, we compared the characteristics of recombinant hGAA produced in  
110 animal cell culture (CHO-derived human GAA) with that produced using the RAmy3D  
111 system.

112

## 113 **2. Materials and Methods**

114

### 115 2.1. Cloning of human GAA gene and construction of plant expression vector

116 For the cloning of human GAA gene, total RNAs were prepared from human placenta  
117 (Hoefsloot et al., 1988) with TRIzol reagent (Invitrogen, Carlsbad, CA, USA) in  
118 accordance with the manufacturer's instructions. Reverse transcription-PCR (RT-PCR)  
119 was conducted in order to amplify the hGAA cDNA (GenBank accession no.  
120 **NM\_000152**) with the primers (Fig. 1A). With respect to cloning the 2.87 kb hGAA gene,  
121 three fragments surrounded by *SalI* and *SacI* restriction were generated: a 916 bp 5'  
122 fragment (hGAA Frag1 with *SalI* site) without signal peptide, an 867 bp middle fragment  
123 (hGAA Frag 2 with *SalI* site and *SacI* site), and a 1006 bp 3' fragment harboring a 6x His  
124 tag sequence to facilitate purification (hGAA Frag3 with *SacI* site). The resulting hGAA  
125 Frag1 PCR product contained an open reading frame for hGAA lacking the signal peptide.

126 To fuse these fragments with the rice amylase 3D signal sequence, the rice amylase 3D  
127 signal sequence was amplified using the forward primer 3Dsp F *Bam*HI and reverse  
128 primer 3Dsp R (Fig. 1A). The hGAA Frag1 fused with the signal sequence of rice amylase  
129 3D (3Dsp+hGAA Frag1), hGAA Frag 2, and hGAA frag 3 were then introduced into  
130 pGEM-T Easy vector (Promega, Madison, WI, USA) to generate the plasmids pMYD68,  
131 pMYD67, and pMYD80, respectively. The DNA sequence of each gene was confirmed by  
132 DNA sequence analysis.

133 In order to prepare the full length hGAA gene construct, the 3Dsp+hGAA Frag1 of  
134 pMYD68 was digested with *Spe*I and *Sal*I and subcloned into same site of pBlueScript (+)  
135 vector to generate pMYD74, while the hGAA Frag 2 of pMYD67 was digested with *Sac*I  
136 restriction enzyme and subcloned into same site of the pGEM-T Easy vector harboring the  
137 hGAA Frag3 to generate pMYD75 (hGAA Frag2+3). The correct orientation of the  
138 fragment was confirmed by enzyme digestion. The hGAA Frag2+3 of pMYD75 was then  
139 digested with *Sal*I and subcloned into same site of pMYD74 to generate pMYD76  
140 (3Dsp+hGAA Frag1+2+3). To confirm the constructs, each hGAA fragment for cloning  
141 was electrophoresed on a 1.0% (w/v) agarose gel, visualized by staining with ethidium  
142 bromide, and observed under UV light (Fig 1B and C). The resulting DNA fragments  
143 representing full-length hGAA were digested with klenow-fragment blunt-ended *Nhe*I and  
144 *Xba*I and then introduced into klenow-fragment blunt-ended *Bam*HI and *Xba*I of  
145 pCAMBIA1300 (Hajdukiewicz et al., 1994) under the control of the *Ramy*3D promoter,  
146 with the 3'UTR of the *RAmy*3D gene used as the terminator. This plant expression vector  
147 was designated as pMYD84 and harbored the hygromycin phospho-transferase (*hpt*) gene  
148 as a selection marker for plant transformation (Fig. 2).

149

## 150 **2.2. Rice transformation and PCR of genomic DNA**

151 The binary plant expression vector pMYD84 was transformed into *Agrobacterium*  
152 *tumefaciens* LBA4404 using the helper plasmid pRK2013 by tri-parental mating method  
153 (Hoekema et al., 1983). Rice (*Oryza sativa* L. cv. Dongin) embryonic calli were prepared  
154 and infected with exponential-phase *Agrobacterium tumefaciens* LBA4404. Transformed  
155 calli were first selected by hygromycin B (50 mg/L) treatment and genomic DNA was  
156 analyzed by PCR to confirm insertion of the hGAA gene. Genomic DNA was isolated  
157 from the putative transgenic calli using a DNeasy Plant Mini Kit (Qiagen, Valencia, CA,  
158 USA). The hGAA gene was obtained by genomic DNA PCR analysis using primers: 3Dsp  
159 F *Bam*HI (5'- TTG GAT CCA TCA GTA GTG GTT AGC AG-3') and hGAA+6his R3  
160 *Nhe*I (5'- GCT AGC CTA GTG ATG GTG AGT GTG ATG ACA CCA GCT GAC GAG  
161 AAA CTG-3'), which are specific for hGAA. Thermal cycling was performed for 30  
162 cycles, consisting of 1 min at 94 °C 1 min at 55 °C, and 3 min at 72 °C. The PCR products  
163 were electrophoresed on a 1.0% (w/v) agarose gel, visualized by staining with ethidium  
164 bromide, and observed under UV light.

165

### 166 **2.3. Establishment of rice cell suspension cultures**

167 Transformed rice calli were propagated and cultured at 28 °C in darkness using a rotary  
168 shaker at a rotation speed of 110 rpm. To maintain the cell line, the cell suspension was  
169 cultured in 300-ml flasks using N6 medium containing 2 mg/l 2, 4-dichlorophenoxyacetic  
170 acid (2, 4-D), 0.02 mg/l kinetin, and 3% sucrose (Chen et al., 1994). A 10-ml inoculum  
171 was transferred every 9 days for sub-culturing. In order to induce hGAA gene expression  
172 under the control of the Ramy3D promoter, N6 medium was removed from the cell  
173 suspension by aspiration, and the cells were transferred to fresh N6 (-S) medium (without  
174 sucrose) at a density of 10% (weight of wet cells /volume of medium). The culture  
175 medium supernatant of induced rice cells was collected by pouring the induced cell

176 suspension through 2-3 layers of Myra cloth (Calbiochem, La Jolla, CA, USA). The total  
177 protein content of the media was collected by centrifugation at 15,000 X g at a  
178 temperature of 4 °C for 10 min in order to remove debris.

179

#### 180 **2.4. RNA isolation and Northern blot analysis**

181 For Northern blot analysis, total RNA was isolated from suspension cells grown for 5  
182 days in either N6 or N6 (S-) liquid media using the RNeasy plant total RNA extraction kit  
183 (Qiagen). RNA was electrophoretically separated on a formaldehyde-containing agarose  
184 gel (Sambrook and Russell 2001). The separated RNA was then transferred to a Hybond  
185 N<sup>+</sup> membrane (Amersham Pharmacia Biotech RPN82B, Piscataway, NJ, USA). This  
186 membrane was then hybridized with an  $\alpha^{32}\text{P}$ -labeled hGAA probe using the Prime-a Gene  
187 labeling system (Promega U1100, Madison, WI, USA) at a temperature of 65 °C in a  
188 Hybridization Incubator (FINEPCR Combi-H, Seoul, Korea). The membrane was washed  
189 twice in 2XSSC (3 M NaCl and 0.3 M sodium citrate) and 0.1% SDS, and then washed  
190 twice more with 2XSSC and 1% SDS for 15 min each at 65 °C. The hybridized bands  
191 were detected via autoradiography on X-ray film (Fuji Photo Film Co. HR-G30, Tokyo,  
192 Japan).

193

#### 194 **2.5. SDS-PAGE and Western blot analysis**

195 For Western blot analysis, 5  $\mu\text{g}$  of protein from the culture medium were separated via  
196 12% (w/v) SDS-PAGE (Laemmli 1970) and electroblotted onto a nitrocellulose membrane.  
197 The membrane was then incubated in blocking solution [5% (w/v) non-fat dried milk in  
198 TBST buffer (20 mM Tris-Cl, pH 7.5, 500 mM NaCl, and 0.05% Tween 20)], followed by  
199 rabbit polyclonal anti-hGAA antibody (Abcam, Cambridge, MA, USA) and then anti-  
200 rabbit IgG conjugated with alkaline phosphatase (Calbiochem, San Diego, CA, USA) as a

201 secondary antibody. The recombinant hGAA protein derived from CHO cell was used as  
202 positive control ((Genzyme, Cambridge, MA, USA)). Gels were stained with 0.25%  
203 Coomassie brilliant blue R-250 containing 45% methanol and 10% glacial acetic acid.  
204 Protein concentrations were determined using a protein assay reagent (Sigma, St. Louis,  
205 MO, USA) based on the Bradford method using bovine serum albumin (BSA) as a  
206 standard.

207

## 208 **2.6. Direct enzyme-linked immunosorbent assay (direct *ELISA*)**

209 For the detection and quantification of hGAA, direct ELISA was performed according  
210 to the manufacturers protocol (Abcam). Briefly, wells of microtiter plates (Nalgene NUNC  
211 International Corp., Rochester, NY, USA) were coated with 100 µl of 10 µg/ml standard  
212 hGAA (Genzyme) or recombinant hGAA produced from transgenic rice cells in 100 mM  
213 sodium bicarbonate buffer (pH 9.5) at 4 °C overnight. The following day, the coating  
214 solution was removed and the plate was washed with PBST (PBS buffer containing 0.05%  
215 Tween 20, pH 7.0). Plates were then incubated with 200 µl blocking buffer containing  
216 0.1% skim milk and left at room temperature for 2 hours, followed by washing with PBST.  
217 Next, 100 µl per well of 2.5 µg/ml biotinylated rabbit anti-GAA polyclonal antibodies  
218 (Abcam) were added. After incubation at room temperature for 2 hours and subsequent  
219 washing with PBST, 100 µl of 1:1000 diluted avidin-horseradish peroxidase (Avidin-HRP,  
220 BD PharMingen Inc. San Diego, CA, USA) was added to each well. Samples were  
221 incubated at room temperature for 30 min, washed with PBST, and then each well was  
222 loaded with 100 µl of TMB substrate (BD PharMingen Inc.). The absorbance of the  
223 samples at 430 nm was recorded with a microplate reader.

224

## 225 **2.7. Recombinant hGAA purification**

226 The rhGAA secreted in rice cell suspension culture was purified using a Ni-NTA  
227 column (Invitrogen) following the manufacturer's instructions. The total medium proteins  
228 were collected by centrifugation at 15,000 X g at a temperature of 4 °C for 10 min in order  
229 to remove the debris. Samples were loaded onto 1-ml Ni-NTA columns (Invitrogen),  
230 which were then washed with 10 ml of 1XPBS pH 6.5 buffer to remove unbound protein.  
231 Finally, His-tagged recombinant proteins were eluted with 1XPBS pH 4.0 buffer  
232 (Flanagan and Forstner 1978; Fuller et al. 1995). The purified recombinant proteins were  
233 quantified by Bradford protein assay (Bio-Rad, Hercules, CA, USA) and identified by  
234 separate SDS-PAGE and Western blot analysis using a rabbit anti-hGAA antibody  
235 (Abcam) and mouse anti-His antibody (Qiagen).

236

## 237 **2.8. N-terminal amino acid sequence analysis**

238 Five µg of purified hGAA were applied to 10% SDS-PAGE under reducing conditions  
239 and electrophoretically transferred to a polyvinylidene difluoride (PVDF) membrane  
240 (Millipore, Billerica, MA, USA). Protein bands were visualized with 0.02% Coomassie  
241 Blue R-250. Fifteen cycles of automated Edman chemistry were performed on protein  
242 bands excised from PVDF electroblots, and amino-terminal sequencing was performed  
243 using an ABI Procise N-terminal sequencer (Moreland et al., 2005).

244

## 245 **2.9. Acid $\alpha$ -glucosidase enzyme activity**

246 GAA activity was measured by determining the rate of GAA-catalyzed hydrolysis of  
247 the synthetic substrate *p*-nitrophenyl- $\beta$ -D- $\alpha$ -glucopyranoside (*p*-NPG) (Santa Cruz  
248 Biotechnologies, Dallas, TX, USA) in 50 mM sodium acetate and 0.1% BSA at pH 4.3 as  
249 previously described by McVie-Wylie et al., (2008). In this assay, the substrate *p*-NPG is  
250 hydrolyzed to liberate *p*-nitrophenol (*p*-NP), which can be quantified by its absorbance at

251 400 nm. Briefly, 10 µg of purified rice-derived hGAA and 10 µg of CHO cell-derived  
252 hGAA (Genzyme) as a standard were prepared and 2-ml of assay buffer (50 mM sodium  
253 acetate in 0.1% BSA with 0.01M *p*-NPG, pH 4.3) was added to each sample. For  
254 temperature equilibration and enzyme activation, the solution was incubated for 5 min at  
255 37 °C. The release of *p*-NA was continuously monitored at 400 nm in a spectrophotometer  
256 (Shimadzu Corp., Tokyo, Japan) for 15-120 min. One unit of GAA was defined as that  
257 amount of activity that resulted in the hydrolysis of 1 µmol of substrate per minute at 37  
258 °C under the assay conditions.

259

### 260 **3. Results**

#### 261 **3.1. Generation of the plant expression vector and rice transformation**

262 To obtain high level expression of recombinant human acid α-glucosidase in transgenic  
263 rice cell suspension culture, cDNAs encoding hGAA with the signal sequence of the rice  
264 amylase 3D gene were introduced into a plant expression vector under the control of the  
265 rice amylase 3D promoter, which is induced by sucrose starvation (Fig. 2). Constructs  
266 were transformed into rice embryogenic calli using *Agrobacterium*-mediated  
267 transformation (Hoekema et al., 1983). Putative transgenic calli were selected on medium  
268 containing hygromycin B and the integration of the hGAA gene was confirmed by PCR  
269 analysis of genomic DNA using gene specific primers (Fig. 3A). Six callus lines were  
270 selected for further analysis and cultured as suspension cells.

271

#### 272 **3.2. Northern Blot Analysis**

273 Northern blot analysis was conducted in order to confirm hGAA gene expression in  
274 transgenic cell suspension cultures after the induction of gene expression by sucrose  
275 starvation. Positive signals were detected in 6 transgenic suspension cell lines (Fig. 3B

276 and C), while no signal was detected in non-transgenic calli. The expression levels of  
277 hGAA varied significantly most likely due to position effects and copy number of the  
278 target gene into the host genome (Peach and Velten 1991; Streatfield 2007). Six transgenic  
279 rice cell lines in which hGAA mRNA was expressed were selected for the establishment  
280 of suspension cell cultures.

281

### 282 **3.3. Production and quantitative assay of hGAA in transgenic rice suspension culture**

283 The production of rhGAA protein in culture medium during sucrose depletion was  
284 identified via SDS-PAGE, Western blot analysis, and ELISA. The secreted proteins that  
285 accumulated in the culture medium of transgenic rice cell suspensions after sucrose  
286 starvation were separated via SDS-PAGE and analyzed by Western blot (Fig. 4A and B).  
287 There was a strong band at 44-46 kDa (indicated by asterisks) in all lanes except for the  
288 PC lanes, which corresponded to rice  $\alpha$ -amylase induced by sugar starvation conditions  
289 (Chen et al., 1994). High expressing of recombinant hGAA was observed in all culture  
290 conditions (indicated by arrowheads), except for the PC and NC lanes (Fig. 4A). Western  
291 blot analysis revealed that the rhGAA was expressed in all transgenic cell lines but not in  
292 the non-transformed cell line. Under reducing conditions, immunoblotting reactions with  
293 anti-human GAA indicated various levels of expression of recombinant hGAA expression  
294 in the selected cell lines. hGAA in culture medium was isolated predominantly as the  
295 glycosylated 110 kDa precursor due to the presence of seven N-glycosylation sites on  
296 hGAA (Moreland et al., 2005). In these experiments, CHO-derived hGAA as a 110 kDa  
297 precursor form and was used as a positive control. Our results indicated that the highest  
298 production of recombinant hGAA from the culture medium both mRNA transcript level  
299 and protein accumulation level was observed in the D84-04 line, which was selected for  
300 further analysis. The molecular mass of  $\alpha$ -glucosidase from rice cell culture was 110 kDa,

301 which was similar to the mass of the acid  $\alpha$ -glucosidase precursor produced in genetically  
302 engineered CHO cells, consistent with the fact that both enzyme species contain uncleaved  
303 N-and C-terminal pro-peptides (Fuller et al., 1995; van Hove et al., 1996).

304 In order to determine the maximum production phase of recombinant hGAA in the  
305 high expression acid  $\alpha$ -glucosidase cell line (D84-04), we conducted a time series  
306 experiment, in which the quantities of recombinant GAA that accumulated in the  
307 suspension culture medium were determined by direct ELISA. The amount of hGAA  
308 increased in a time-dependent manner, reaching a maximum level of 37 mg/L after culture  
309 for eleven days in sugar starved culture medium (Fig. 5).

310

#### 311 **3.4. Purification and characterization of hGAA**

312 To purify the hGAA in transgenic rice cell suspension culture, culture medium was  
313 harvested after growth in sugar starvation conditions for eleven days. The culture medium  
314 was filtered through a 0.22- $\mu$ m membrane and purified using a Ni-NTA column. His-tag  
315 binding of the recombinant hGAA from transgenic rice cell culture medium was  
316 confirmed through interaction with a Ni-NTA column and bound protein eluted with 1X  
317 PBS with pH 4.0 buffer (Fuller et al., 1995). The purified protein was then analyzed by  
318 SDS-PAGE (Fig. 6A) and Western blot analysis (Fig. 6 B and C). Specifically, the  
319 purified hGAA protein was detected as a 110 kDa precursor form under reducing  
320 conditions on 10% SDS-PAGE and Western blot analysis using both anti-hGAA antibody  
321 and anti-His antibody.

322 To structurally identify the recombinant GAA, N-terminal amino acid sequencing was  
323 performed using the Ni-NTA column purified enzyme. The N-terminal amino acid  
324 sequence was H-Q-Q-G-A, which conformed to the one predicted by the GAA amino acid  
325 starting at residue 56 from the first methionine. Thus, the recombinant hGAA enzyme was

326 secreted without signal peptide and was isolated as the GAA precursor form, suggesting  
327 that the processing sites recognized in recombinant hGAA from CHO cell and the natural  
328 hGAA enzyme from urine or placenta are similar (Oude et al., 1984; Hoefsloot et al., 1988,  
329 Wisselaar et al., 1993)

330

### 331 **3.5. Activity of recombinant hGAA**

332 A total of 10 µg of the purified precursor form of hGAA from transgenic rice cell  
333 suspension cultures was assayed for acid α-glucosidase activity by measuring the rate of  
334 GAA-catalyzed hydrolysis of a synthetic substrate, *p*-nitrophenyl-<sub>D</sub>-α-glucopyranoside (*p*-  
335 NPG). The activity of the rice-derived precursor form of GAA was similar to that of 10 µg  
336 of the CHO-derived precursor form of GAA (Myozyme©, Genzyme) at 3.2 and 3.3 U/mg  
337 of protein, respectively, and GAA activity gradually increased during prolonged  
338 incubation (Fig.7A and B).

339

## 340 **4. Discussion**

341 Pompe disease, a lysosomal storage disorder caused by a deficiency of the gene  
342 encoding acid α-glucosidase (GAA), is currently treated by enzyme replacement therapy  
343 (ERT) using recombinant GAA. Large amounts of safe human acid α-glucosidase are  
344 required for therapeutic trials in patients with Pompe disease. The currently reported  
345 transgenic rabbit production line supplies ~10 g of rhGAA per animal per year. At a dose  
346 of 10 to 40 mg/kg per patient per week, the production of rhGAA in rabbit milk is feasible  
347 in the initial phase of product development, but falls short of meeting the global demand  
348 of Pompe disease patients (Van den Hout et al., 2004). Genetically modified CHO cells  
349 represent another source of hGAA, which was developed as a drug called alglucosidase  
350 alfa, and although it can be used as an alternative, it has capacity, cost, and safety

351 limitations (Fuller et al., 2013). Even with extremely high dosages of the drug (20-40  
352 mg/kg body weight, significantly higher than other LSDs), patients with the childhood and  
353 adult forms of the disease experience limited clinical benefit (Angelini and Semplicini  
354 2012; Lim et al., 2014). Patients must be injected with 20 mg of GAA every 2 weeks, and  
355 at a cost of approximately 500,000 USD per year for the life of the adult patient, GAA is  
356 one of the most expensive therapeutic enzymes in use (Fuller et al., 2013). Thus, timely  
357 investments need to be made towards developing alternative production platforms.

358 Transgenic plants and plant cell cultures for the production of human  
359 biopharmaceutical proteins has been under evaluation in recent years (Hellwig et al., 2004;  
360 Beutler 2006; Aviezer et al., 2009; He et al., 2012). Plant cell cultures offer several  
361 advantages over both field-grown transgenic plants and mammalian cell cultures. They are  
362 cost-effective, do not involve use of mammalian-derived components in the manufacturing  
363 process, have high batch reproducibility, allow precise control over the growth process,  
364 and enable compliance with current Good Manufacturing Procedures (Hellwig et al.,  
365 2004). However, the relatively low productivity of foreign proteins of these systems has  
366 been considered to be one of the limiting factors. To increase the protein yields, we chose  
367 the rice alpha-amylase 3D (RAmy3D) promoter system in this study, which is induced by  
368 sugar starvation in rice cell suspension culture. Alpha-amylase3/RAmy3D promoter is one  
369 of the most widely used metabolite-regulated promoters and is highly expressed during  
370 sugar starvation (Whitaker and Sonnet 1989). In a rice suspension cell system expressing  
371 recombinant human granulocyte-macrophage colony stimulating factor (hGM-CSF) using  
372 RAmy3D promoter, protein expression level was improved by 1,000-fold as compared to  
373 the 35S CaMV promoter expression system in a transgenic tobacco cell suspension culture  
374 system (Shin et al., 2003)

375 For that reason, the RAmy3D promoter system has been used for the production of

376 recombinant proteins such as hGM-CSF (Shin et al., 2003), human growth hormone (Kim  
377 et al., 2008), human VEGF165 (Chung et al., 2014), FimA monoclonal antibody (Kim et  
378 al., 2014) and bovine trypsin (Kim et al., 2011).

379 In our initial attempt to express and produce acid  $\alpha$ -glucosidase in the transgenic rice  
380 cell culture system, we used a human GAA cDNA expressed from a rice amylase 3D  
381 promoter, which is activated by sugar starvation (Fig. 2). Expression of biologically active  
382 hGAA in rice cell cultures resulted in a 110 kDa precursor form due to N-glycosylation  
383 (Fig. 4). Sequence analysis indicated that the N-terminal amino acid of purified 110 kDa  
384 precursor hGAA from rice cell culture medium was located at histidine 56. In the case of  
385 the precursor forms of CHO-GAA and rabbit milk-GAA (tgGAA), the N-termini are  
386 located at pyroglutamic acid residue 57 and aspartic acid 67, respectively (McVie-Wylie et  
387 al., 2008). Thus, heterogeneity at the N-terminus of other GAA preparations expressed in  
388 either CHO cells or purified from human urine and placenta does not appear to impact  
389 enzyme function (Wisselaar et al., 1993; Fuller et al., 1995; Bijvoet et al., 1998). Most  
390 importantly, the enzymatic properties of purified rice-derived hGAA were similar to those  
391 of  $\alpha$ -glucosidase. Moreover, maximum amount of hGAA reached in transgenic rice  
392 suspension culture with the Ramy3D system was 37 mg/L at day 11 after sugar depletion.

393 In order for GAA to be effective in ERT, terminal mannose residues must be present  
394 on the glycan chains to permit binding to mannose receptors of cardiomyocytes and  
395 skeletal muscle cells, and subsequent internalization (Bijvoet et al., 1998).  
396 Oligosaccharide analysis revealed that the seven N-linked glycosylation sites of CHO-  
397 GAA ( $\alpha$ -glucosidase) and tgGAA were comprised of a mixture of oligomannose,  
398 phosphorylated oligomannose and complex oligosaccharide structures. Also, they  
399 developed HP-GAA produced in CHO cells which involves sequential *in vitro*  
400 deglycosylation using enzymatic engineering to exposure high levels of terminal mannose

401 residues. Higher levels of GAA activity in GAA knockout mice was observed in the hearts  
402 of the mice treated with HP-GAA, although similar levels of enzyme activity were  
403 detected in CHO-GAA (McVie-Wylie et al., 2008). In our study, analysis of N-  
404 glycosylation patterns of rice-derived GAA revealed the complex and hybrid N-glycan  
405 structures without high mannose residues (data was not shown). Recently, several  
406 strategies for therapeutic approach in plant-derived protein have been developed to reduce  
407 or eliminate plant-specific N-glycan maturation, including ER retention, targeting the  
408 protein of interest to protein storage vacuoles via a pathway that by passes the Golgi  
409 complex, or by suppressing the gene that specific plant glycans using RNAi technology  
410 (Ko et al., 2003; Shaaltiel et al., 2007; Shin et al., 2011). Another approach is to use the  
411 plant mutant, which lacks GnTI activity due to mutation in the gene encoding GnTI (von  
412 Schaewen et al., 1993; Strasser et al., 2005; He et al., 2012). GnTI is the first enzyme in  
413 the pathway of hybrid and complex *N*-glycan biosynthesis. He et al., reported that the  
414 production of active human lysosomal acid  $\beta$ -glucosidase using seeds of the *Arabidopsis*  
415 *thaliana complex-glycan-deficient (cgl)* mutant, which are deficient in the activity of *N*-  
416 acetylglucosaminyl transferase I (*gntI*) for therapeutic efficacy (He et al., 2012). It will be  
417 studying in the future to develop the rice GnTI mutant for production of hGAA with high  
418 mannose terminal residues for both activity and targeting to the effected cells.

419

## 420 5. Conclusion

421 In this study, we showed that biologically active, soluble hGAA can be produced at  
422 high yields in transgenic rice cells. As far as we know, this is the first report on the  
423 expression of hGAA in transgenic plant cell cultures. Our data suggest that the production  
424 of recombinant hGAA with the rice  $\alpha$ -amylase RAmy3D expression system may be a  
425 good alternative to production by mammalian cells because of lower costs and similar

426 GAA activity.

427

#### 428 **Author contribution statement**

429 JW Jung carried out the experiments, participated in vector development,  
430 interpretation of results and manuscript preparation. NS Kim was involved in devising the  
431 work, interpretation of results and writing the manuscript. SH Jang participated in vector  
432 development and provided technical assistance in the experiments. MS Yang was involved  
433 in devising the study, data analysis and preparation of the manuscript. All authors read and  
434 approved the manuscript.

435

#### 436 **Acknowledgements**

437 This research was supported by the Advanced Production Technology Development  
438 Program, Ministry for Food Agriculture, Forestry and Fisheries (312037-05); a National  
439 Research Foundation of Korea Grant funded by the Korea Government (NRF-  
440 20151A1A3A04001542); and partly by the Joint Degree and Research Center Program of  
441 Korea Research Council of Fundamental Science and Technology, Republic of Korea.  
442 Jae-Wan Jung was supported by the BK21 plus program in the Department of Bioactive  
443 Material Sciences, Chonbuk National University, Republic of Korea.

444

#### 445 **Conflict of interest**

446 The authors declare that they have no conflict of interest.

447

#### 448 **References**

449 Angelini, C., Semplicini, C., 2012. Enzyme replacement therapy for Pompe disease. *Curr.*  
450 *Neurol. Neurosci. Rep.* 12, 70-75.

451 Aviezer, D., Brill-almon, E., Shaaltiel, Y., Hashmueli, S., Bartfeld, D., Mizrachi, S.,  
452 Liberman, Y., Freeman, A., Zimran, A., Galun, E., 2009. A plant-derived recombinant  
453 human glucocerebrosidase enzyme-A preclinical and phase I investigation. PLoS One  
454 4, e4792.

455 Bijvoet, A.G., Kroos, M.A., Pieper, F.R., Van Der Vliet, M., De Boer, H.A., Van  
456 DerPloeg, A.T., Verbeet, M.P., Reuser, A.J., 1998. Recombinant human acid alpha-  
457 glucosidase: high level production in mouse milk, biochemical characteristics,  
458 correction of enzyme deficiency in GSDII KO mice. Hum Mol Genet 7, 1815-1824.

459 Beutler, E., 2006. Lysosomal storage disease: natural history and ethical and economic  
460 aspects. Mol Genet Metab 88: 208-215.

461 Chen, M.H., Liu, L.F., Chen, Y.R., Wu, H.K., Yu, S.M., 1994. Expression of  $\alpha$ -amylases,  
462 carbohydrate metabolism, and autophagy in cultured rice cells is coordinately  
463 regulated by sugar nutrient. The Plant Journal 6, 625-636.

464 Chung, N.D., Kim, N.S., Giap, D.V., Jang, S.H., Oh, S.M., Jang, S.H., Kim, T.G., Jang,  
465 Y.S., Yang, M.S. 2014. Production of functional human vascular endothelial growth  
466 factor <sub>165</sub> in transgenic rice cell suspension cultures. Enzyme Microb Technol 63,58-  
467 63.

468 De Barsey, T., Jacquemin, P., Van Hoof, F., Hers, H.G., 1973. Enzyme replacement in  
469 Pompe disease: an attempt with purified human acid alpha-glucosidase, Birth Defects  
470 Orig Artic Ser 9,184-190.

471 Flanagan, P.R., Forstner, G.G., 1978. Purification of rat intestinal maltase/glucoamylase  
472 and its anomalous dissociation either by heat or by low PH. Biochem J 173,553-563.

473 Fuller, M., Van Der Ploeg, A., Reuser, A.J., Anson, D.S., Hopwood, J.J., 1995. Isolation  
474 and characterization of recombinant, precursor form of lysosomal acid alpha-  
475 glucosidase. Eur J Biochem 234, 903-909.

476 Fuller, D.D., Eimallah, M.K., Smith, B.K., Corti, M., Lawson, L.A., Falk, D.J., Byrne,  
477 B.J., 2013. The respiratory neuromuscular system in Pompe disease. *Respir Physiol*  
478 *Neurobiol* 189, 241-249.

479 Gomord, L., Faye, L., 2004. Posttranslational modification of therapeutic proteins in  
480 plants. *Curr Opin Plant Biol* 7,171-181.

481 Grabowski, G.A., Golembo, M., Shaaltiel, Y., 2014. Tailglucerase alfa: An enzyme  
482 replacement therapy using plant cell expression technology. *Molecular Genetics and*  
483 *Metabolism* 112, 1-8.

484 Hajdukiewicz, P., Svab, Z., Maliga, P., 1994. The small versatile pPZP family of  
485 *Agrobacterium* binary vectors for plant transformation. *Plant Mol Biol* 25, 989-994.

486 He, X., Galpin, J.D., Tropak, M.B., Mahuran, D., Haselhorst, T., Von Itzstein, M.,  
487 Kolarich, D., Packer, N.H., Miao, Y., Jiang, L., Grabowski, G.A., Clarke, L.A.,  
488 Kermode, A.R., 2012. Production of active human glucocerebrosidase in seeds of  
489 *Arabidopsis thaliana* complex-glycan-deficient (*cgl*) plants. *Glycobiology* 22, 492-503.

490 Hellwig, S., Drossard, J., Twyman, R.M., Fischer, R., 2004. Plant cell cultures for the  
491 production of recombinant proteins. *Nat Biotech* 22, 1415-1422.

492 Hirschhorn, R., Reuser, A.J., 2001. Glycogen storage disease type II: acid  $\alpha$ -glucosidase  
493 (acid maltase) deficiency, In: Scriver CR (Ed.), *The metabolic and molecular basis of*  
494 *inherited disease*, pp. 3389-3420.

495 Hoefsloot, L.H., Hoogeveen-Westerveld, M., Kroos, M.A., Van Beeumen, J., Reuser,  
496 A.J.J., Oostra, B.A., 1988. Primary structure and processing of lysosomal alpha-  
497 glucosidase; homology with the intestinal sucrose-isomaltase complex. *The EMBO J* 7,  
498 1697-1704.

499 Hoekema, A., Hirsch, P.R., Hooykaas, P.J.J., Schieroort, R.A., 1983. A binary plant vector  
500 strategy based on separation of vir and T-region of *Agrobacterium tumefaciens* Ti-

501 plasmid. Nature 303, 179-180.

502 Huang, N., Chandler, J., Thomas, B., Koizumi, N., Rodriguez, R., 1993. Metabolic  
503 regulation of  $\alpha$ -amylase gene expression in transgenic cell cultures of rice (*Oryza*  
504 *sativa* L.). Plant Mol Biol 23,737-747.

505 Kim, B.G., Kim, S.H., Kim, N.S., Huy, N.X., Choi, Y.S., Lee, J.Y., Jang, Y.S., Yang,  
506 M.S., Kim, T.G., 2014. Production of monoclonal antibody against FimA protein from  
507 *Porphyromonas gingivalis* in rice cell suspension culture. Plant cell Tiss Organ Cult  
508 118, 293-304.

509 Kim, N.S., Yu, H.Y., Chung, N.D., Shin, Y.J., Kwon, T.H., Yang, M.S., 2011. Production  
510 of functional recombinant bovine trypsin in transgenic rice cell suspension cultures.  
511 Protein Expr Purif 76,121-126.

512 Kim, T.G., Back, M.Y., Lee, E.K., Yang, M.S., 2008. Expression of human growth  
513 hormone in transgenic rice cell suspension culture. Plant Cell Rep 27, 885-891.

514 Ko, K., Tekoah, Y., Rudd, P.M. Harvey, D.J., Dwek, R.A., Spitsin, S., Hanlon, C.A.,  
515 Ruppercht, C., Dietzschold, B., Golovkin, M., Koprowski, H., 2003. Function and  
516 glycosylation of plant-derived antiviral monoclonal antibody. Proc Natl Acad Sci USA  
517 100, 8013-8018.

518 Laemmli, U.K., 1970. Cleavage of structural proteins during the assembly of the head  
519 bacteriophage T4. Nature 227, 680-685.

520 Lallemand, J., Bouche, F., Desiron, C., Stautemas, J., De Lemos Esteves, F., Perilleux, C.,  
521 Tocquin, P., 2015. Extracellular peptidase hunting for improvement of protein  
522 production in plant cells and roots. Front Plant Sci 6, 1-10.

523 Lauer, R.M., Mascarinas, T., Racela, A.S., Diehl, A.M., Brown, B.I., 1968.  
524 Administration of a mixture of fungal glucosidases to a patient with type II  
525 glycogenosis (Pompe's disease). Pediatrics 42, 672-676.

526 Lim, J.A., Li, L., Raben, N., 2014. Pompe disease: from pathophysiology to therapy and  
527 back again. *Front Aging Neurosci* 6, 1-14.

528 Ma, J.K., Drake, P.M., Christou, P., 2003. The production of recombinant pharmaceutical  
529 proteins in plants. *Nature Reviews Genetics* 4, 794-805.

530 McVie-Wylie, A.J., Lee, K.L., Jin, Q.H.X., Gotschall, H.D.R., Thurberg, B.L., Rogers, C.,  
531 Raben, N., O'Callaghan, M., Canfield, W., Andrews, L., McPherson, J.M., Mattaliano,  
532 R.J., 2008. Biochemical and pharmacological characterization of different recombinant  
533 acid  $\alpha$ -glucosidase preparations evaluated for the treatment for the treatment of pompe  
534 disease. *Mol Genet Metab* 94, 448-455.

535 Moreland, R.J., Jin, X., Zhang, X.K., Decker, R.W., Albee, K.L., Lee, K.L., Cauthron,  
536 R.D., Brewer, K., Edmunds, T., Canfield, W.M., 2005. Lysosomal acid alpha-  
537 glucosidase consists of four different peptides processed from a single chain precursor.  
538 *J Biol Chem* 280, 6780-6791.

539 Oude Elferink, R.P.J., Brouwer-Kelder, E.M., Surya, I., Strijland, A., Kroos, M., Reuser,  
540 A.J.J., Tager, J.M., 1984. Isolation and characterization of a precursor form of  
541 lysosomal  $\alpha$ -glucosidase from human urine. *Eur J Biochem* 139, 489-495.

542 Peach, C., Velten, J., 1991. Transgene expression variability position effect of CAT and  
543 GUS reporter genes driven by linked divergent T-DNA promoter. *Plant Mol Biol* 17,  
544 49-60.

545 Raben, N., Plotz, P., Byrene, B.J., 2002. Acid alpha-glucosidase deficiency (glycogenosis  
546 type II, Pompe disease). *Curr Mol Med* 2, 145-166.

547 Rosenfeld, E.L., 1975. Alpha-glucosidases (gamma-amylases) in human and animal  
548 organisms. *Pathol Biol* 23, 71-84.

549 Sambrook, J., Russell, D.W., 2001. *Molecular cloning: A laboratory manual*, 3<sup>rd</sup> edition.  
550 Cold Spring Harbor Laboratory Press, Cold Spring Harbor, NY

551 Schillberg, S., Raven, N., Fischer, R., Twyman, R., Sciermeyer, A., 2013. Molecular  
552 farming of pharmaceutical proteins using plant suspension cell and tissue cultures.  
553 Curr Pharm Des 19, 5531-5542.

554 Shaaltiel, Y., Bartfeld, D., Hashmueli, S., Baum, G., Brill-Almon, E., Galili, G., Dym, O.,  
555 Boldin-Adamsky, S.A., Silman, I., Sussman, J.L., Futerman, A.H., Aviezer, D., 2007.  
556 Production of glucocerebrosidase with terminal mannose glycans for enzyme  
557 replacement therapy of Gaucher's disease using a plant cell system. Plant Biotechnol J  
558 5, 579-590.

559 Shin, Y.J., Hong, S.Y., Kwon, T.H., Yang, M.S., 2003. High Level of expression of  
560 recombinant human granulocyte-macrophage colony stimulating factor in transgenic  
561 rice cell suspension culture. Biotechnol Bioeng 82, 778-783.

562 Shin, Y.J., Chong, Y.J., Yang, M.S., Kwon, T.H., 2011. Production of recombinant human  
563 granulocyte macrophage-colony stimulating factor in rice cell suspension culture with a  
564 human-like N-glycan structure. Plant Biotechnol J 9,1109-1119.

565 Simmons, C.R., Huang, N., Cao, Y., Rodriguez, R.L., 1991. Synthesis and secretion of  $\alpha$ -  
566 amylase by rice callus: Evidence for differential gene expression. Biotechnol Bioeng 38,  
567 545-551.

568 Strasser, R., Stadlmann, J., Svoboda, B., Altmann, F., Glossl, J., Mach, L., 2005.  
569 Molecular basis of *N*-acetylglucosaminyltransferase I deficiency in *Arabidopsis*  
570 *thaliana* plants lacking complex N-glycans. Biochem J 387,385-391.

571 Streatfield, S.J., 2007. Approaches to achieve high-level heterologous protein production  
572 in plants. Plant Biotechnol J 5, 495-510.

573 Twyman, R.M., Stoger, E., Schillberg, S., Christou, P., Fischer, R., 2003. Molecular  
574 farming in plants: host systems and expression technology. Trends Biochnol 21, 570-  
575 578.

576 Van den Hout, H., Reuser, A.J., Vulto, A.G., Loonen, M.C., Cromme-Dijkhuis, A., Van  
577 Der Ploeg, A.T., 2000. Recombinant human alpha-glucosidase from rabbit milk in  
578 pompe patients. *Lancet* 356, 397-398.

579 Van den Hout, J.M.P., Kamphoven, J.H.J., Winkel, L.P.F., Arts, W.F.M., De Klerk, J.B.C.,  
580 Loonen, M.C.B., Vulto, A.G., Cromme-Dijkhuis, A., Weisglas-Kuperus, N., Hop, W.,  
581 Van Hirtum, H., Van Diggelen, O.P., Boer, M., Kroos, M.A., Van Doorn, P.A., Van  
582 der Voort, E., Sibbles, B., Van Corven, E.J.J.M., Brakenhoff, J.P.J., Van Hove, J.,  
583 Smeitink, J.A.M., De Jong, G., Reuser, A.J.J., Van der Ploeg, A.T., 2004. Long-term  
584 intravenous treatment of Pompe disease with recombinant human alpha-glucosidase  
585 from milk. *Pediatrics* 113, e448-e457.

586 Van Hove, J.L., Yang, H.W., Wu, J.Y., Brady, R.O., Chen, Y.T., 1996. High-level  
587 production of recombinant human lysosomal acid alpha-glucosidase in chinese  
588 hamster ovary cells which targets to heart muscle and corrects glycogen accumulation  
589 in fibroblasts from patients with Pompe disease. *Proc Natl Acad Sci USA* 93, 65-70.

590 Whitaker, J.R., Sonnet, P.E., 1989. Biocatalysis in agricultural biotechnology. In:  
591 Simmons CR, Rodriguez RL (ed) High-level synthesis and secretion of a-amylase  
592 from rice callus. ACS press, Washington, pp. 202-214.

593 Wisselaar, H.A., Kroos, M.A., Hermans, M.M., Van Beeumen, J., Reuser, A.J., 1993.  
594 Structural and functional changes of lysosomal acid alpha-glucosidase during  
595 intracellular transport and maturation. *J Biol Chem* 268, 2223-2231.

596

597

598

599

600

601 Figure legends

602

603 Fig. 1. Strategy for cloning the hGAA gene. Primer sequence for PCR use to amplify the  
604 hGAA gene (A); RT-PCR for synthesis of hGAA gene from human placenta cDNA (B);  
605 Each PCR product was analyzed on agarose gels (C). Lane M, 1 kb plus 100 bp DNA size  
606 marker (ELPIS, DaeJeon, Korea); Lane 3Dsp, signal peptide of the rice amylase 3D gene;  
607 Lane hGAA Frag1, 5' fragment of 916 bp of hGAA; Lane 3Dsp+hGAA Frag1, hGAA  
608 fragment 1 fused with 3Dsp; Lane hGAA Frag 2, a 867 bp of middle fragment of hGAA;  
609 Lane hGAA Frag 3, a 1006 bp 3' fragment of hGAA harboring 6 His tag sequence; Lane  
610 hGAA Frag 2+3, ligated with fragment 2 and 3 of hGAA; Lane 3Dsp+hGAA Frag 1+2+3,  
611 the full of hGAA gene with 3Dsp, respectively.

612

613 Fig. 2. The plant expression vector, pMD84. The human acid alpha-glucosidase (hGAA)  
614 gene, harboring the signal peptide of rice amylase 3D gene and own pro-peptides, is  
615 located between the rice amylase 3D promoter (Ramy3D-p.) and the 3' untranslated region  
616 (3'UTR). Transferred DNA (T-DNA) of the final plasmid is shown. RB, T-DNA right  
617 border; 3'UTR, 3' untranslated region of the rice  $\alpha$ -amylase 3D gene; 35S-p., CaMV35S  
618 promoter; HPT, hygromycin phosphotransferase (Hyg<sup>R</sup>); 35S polyA, terminator of 35S  
619 gene; LB, T-DNA left border.

620

621 Fig. 3. Detection of the hGAA gene in transgenic callus via PCR. (A) Lane M, 1 kb plus  
622 100 bp DNA size marker (ELPIS); Lane PC, pMYD84 plasmid as a positive PCR control;  
623 Lane NC, non-transgenic callus genomic DNA as a negative control; Lanes 1-6 indicate  
624 the PCR products obtained from genomic DNA of transgenic callus. Northern blot  
625 analysis used to determine expression of the hGAA mRNA in a transgenic rice cell

626 suspension culture (B). Lane NC, total RNA extraction of non-transformed rice cell as a  
627 negative control; Lanes 1-6 are the total RNA extracts of transgenic rice suspension cells.  
628 Loading standards are indicated by ethidium bromide-stained rRNA (C).

629

630 Fig. 4. SDS-PAGE and Western blot analysis of hGAA in transgenic rice cell suspension  
631 culture medium. SDS-PAGE stained with Coomassie blue (A); Western blot analysis (B)  
632 using anti-hGAA antibodies to detect the target protein. Lane M, pre-stained molecular  
633 weight standard (PageRuler™ Protein Ladder,); Lane PC, 200 ng of CHO-derived  
634 rhGAA; Lane NC, culture medium from non-transgenic cell line; Lanes 1-6, transgenic  
635 cell lines. Arrowheads indicates precursor forms of secreted rhGAA; Asterisks indicate  
636 rice  $\alpha$ -amylase.

637

638 Fig. 5. Time course study of recombinant hGAA production in transgenic rice culture  
639 medium by direct ELISA. The culture medium was used to measure hGAA production from day  
640 1 to 17 after induction by sugar starvation. Error bars indicate the standard error obtained from  
641 triplicate cultures.

642

643 Fig. 6. Analysis of purified rhGAA in transgenic rice suspension cell culture medium. SDS-PAGE  
644 (A) and Western blot analysis (B and C) were conducted to evaluate rhGAA purification  
645 using an Ni-NTA column. PC, 200 ng of wheat germ-derived rhGAA using an anti-hGAA  
646 antibody (B) and our laboratory protein with a His tag using an anti-His antibody (C); NC, culture  
647 medium from non-transgenic suspension cells; C, culture medium after induction by sugar  
648 starvation; FT, flow-through from His-tag affinity column; W, wash from His-tag affinity  
649 column; E1 and E2, eluted fractions from His-tag affinity column. Arrowheads indicate  
650 precursor forms of secreted rhGAA; Asterisks indicate rice  $\alpha$ -amylase, respectively.

651 Fig. 7. Representative curve of the acid alpha-glucosidase activity as a function of  
652 incubation time (A) and specific GAA activity (B). GAA activity of ten  $\mu\text{g}$  of purified  
653 rice-derived hGAA and 10  $\mu\text{g}$  of CHO-derived hGAA were measured with *p*-nitrophenyl-  
654  $\text{D-}\alpha$ -glucopyranoside (*p*-NPG) synthetic substrate. The release of *p*-NPG was continuously  
655 monitored at 400 nm in a spectrophotometer for 15-200 min. One unit of GAA was  
656 defined as that amount of activity that resulted in the hydrolysis of 1  $\mu\text{mol}$  of substrate per  
657 minute at 37 °C under the assay conditions. Error bars indicate the standard error of triplicate  
658 cultures.

659

660

661

662

663

664

665

666

667

668

669

670

671

672

673

674

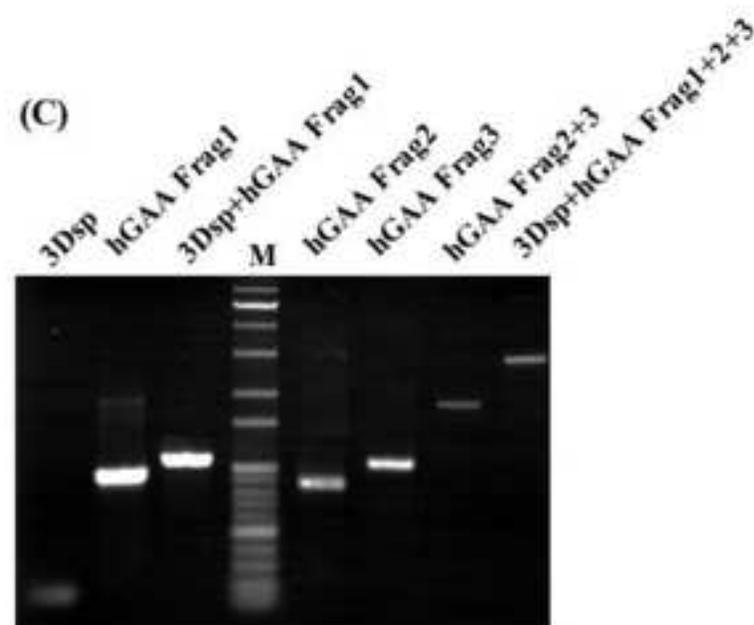
675

Figure 1.  
[Click here to download high resolution image](#)

(A) Primers sequence

a (3Dsp F *Bam*HI) : 5'- TTGGATCCATCAGTAGTGGTTAGCAG-3'  
 b (3Dsp R) : 5'- CTGTCGACGTGACCTGTGCTTGACCC  
 GAGTTAC-3'  
 c (3Dsp+hGAA F1) : 5'- TGCAACTCGGGCCAAGCCGGGCACAT  
 CCTACTCCATGATTTCC-3'  
 d (hGAA R1 *Sal*I) : 5'- GTCGACCTCCAGCTAAGGGCAGGG -3'  
 e (hGAA F2 *Sal*I) : 5'- GTCGACAGGTGGGATCCTGGATGTC-3'  
 f (hGAA R2 *Sac*I) : 5'- GAGCTCCACACGTCCCCCGTCCAG-3'  
 g (hGAA F3 *Sac*I) : 5'- GAGCTCCTGGGAGCAGTCCGCCTC-3'  
 h (hGAA+6his R3 *Nhe*I) : 5'- GCTAGCCTAGTGATGGTGAGTGTGA  
 TGACACCAGCTGACGAGAAACTG-3'

(C)



(B)

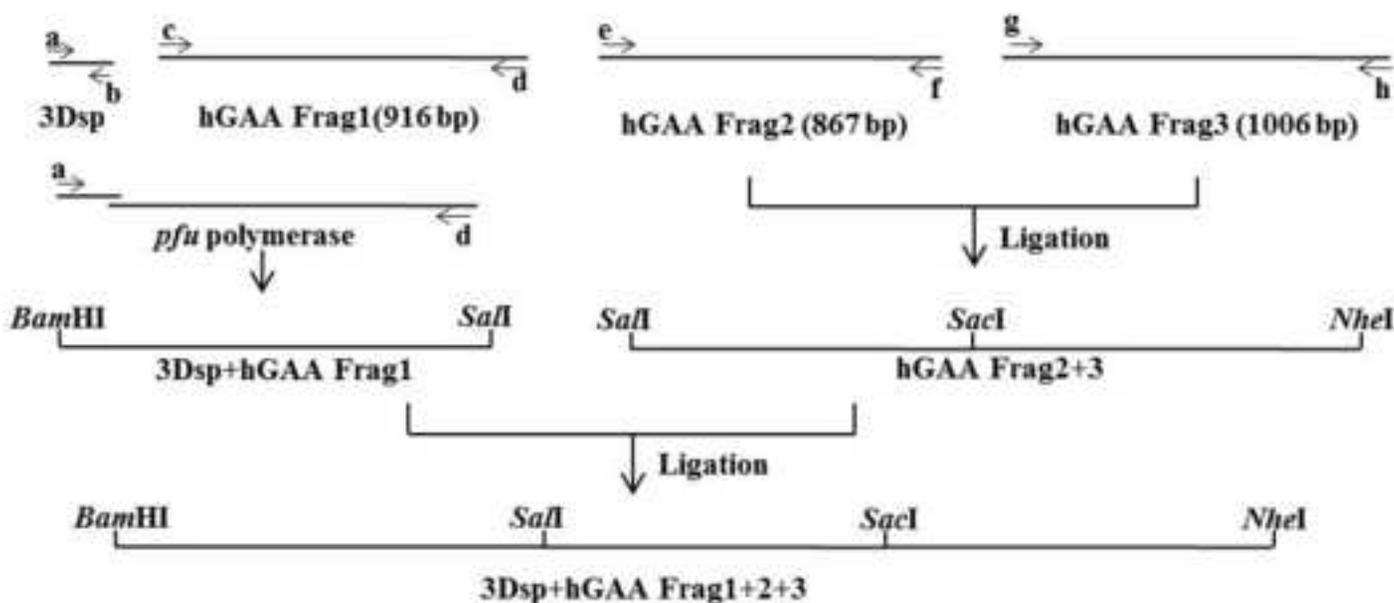


Figure 2.  
[Click here to download high resolution image](#)

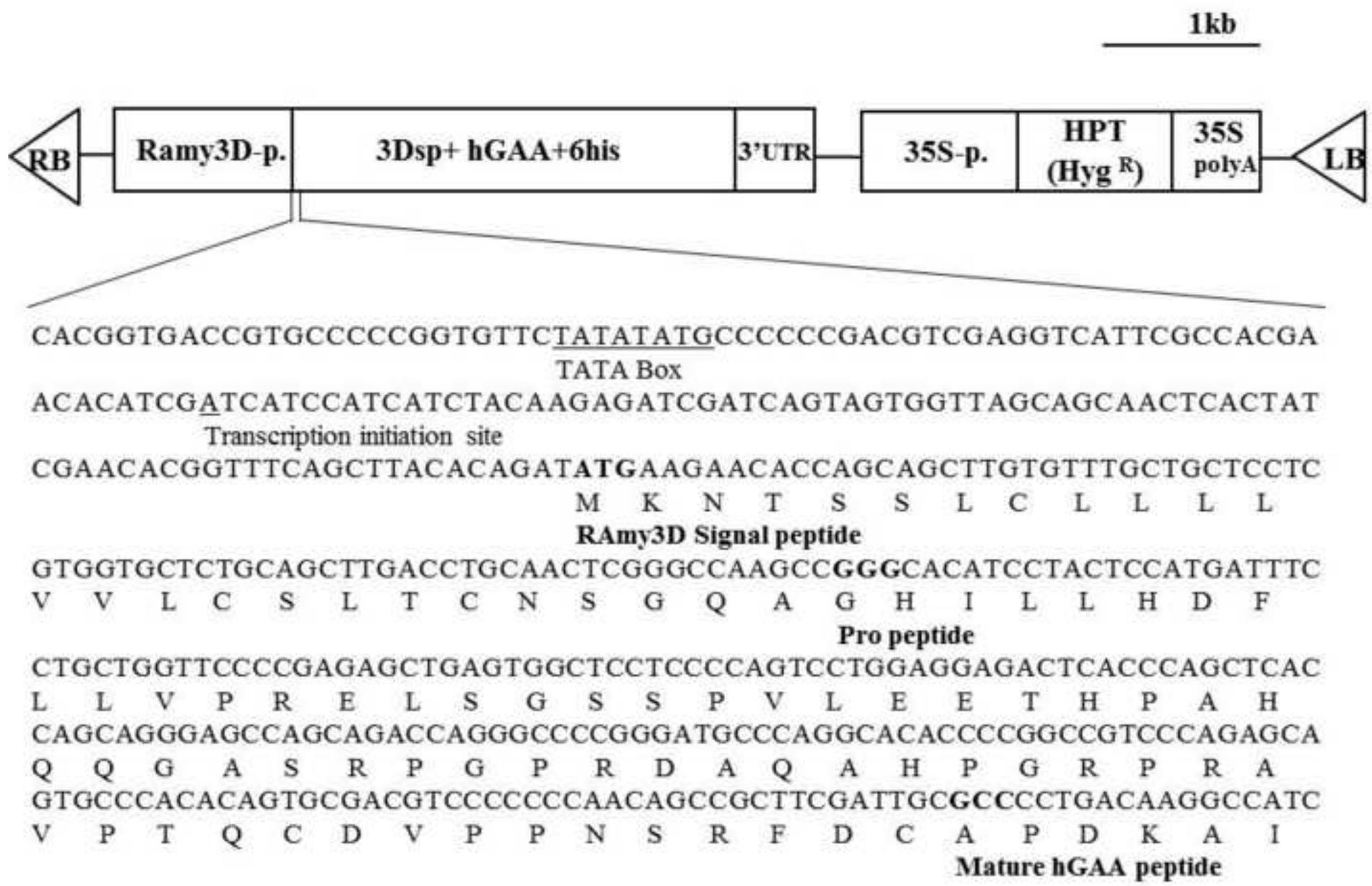


Figure 3.  
[Click here to download high resolution image](#)

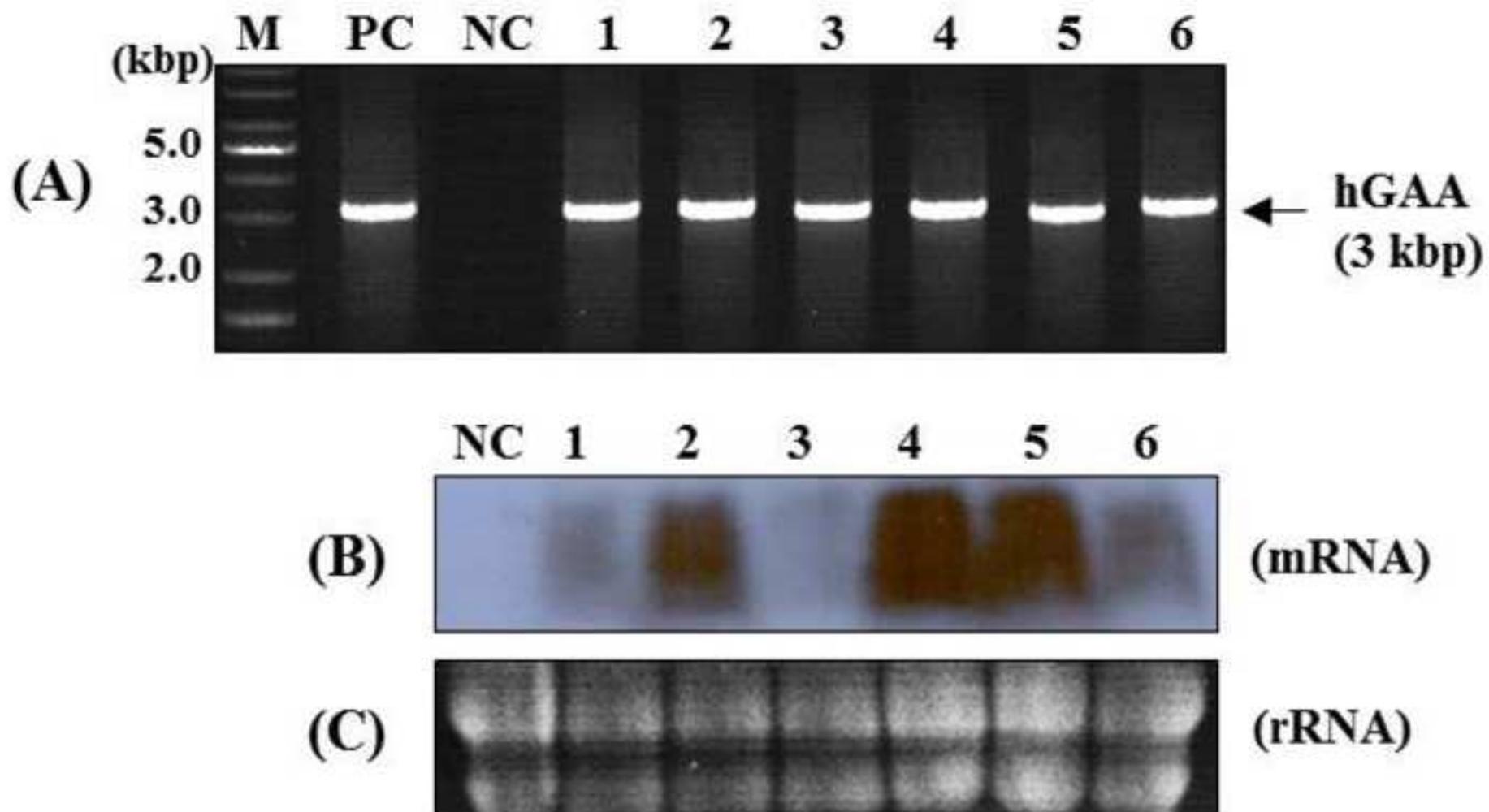


Figure 4.  
[Click here to download high resolution image](#)

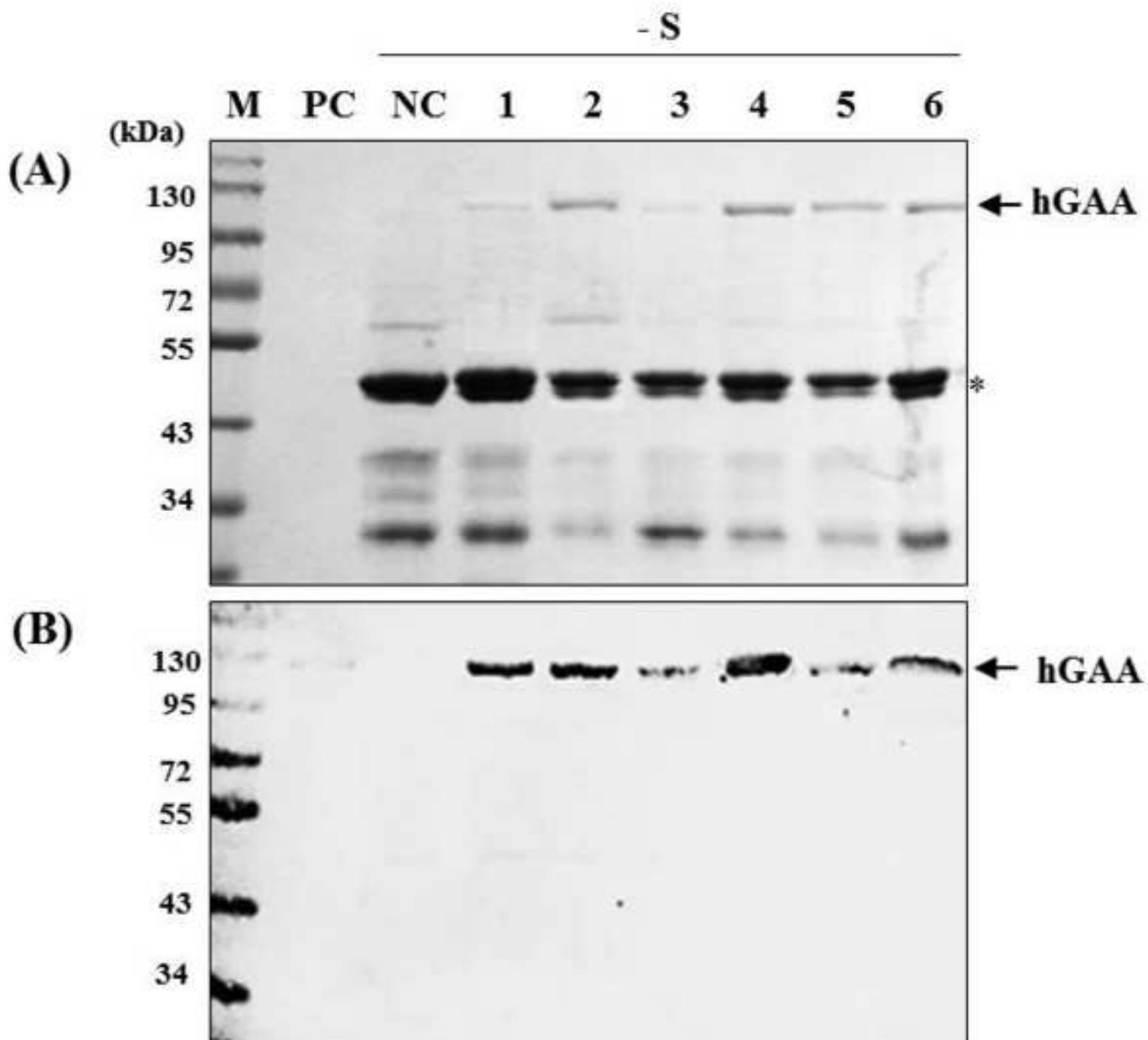


Figure 5.  
[Click here to download high resolution image](#)

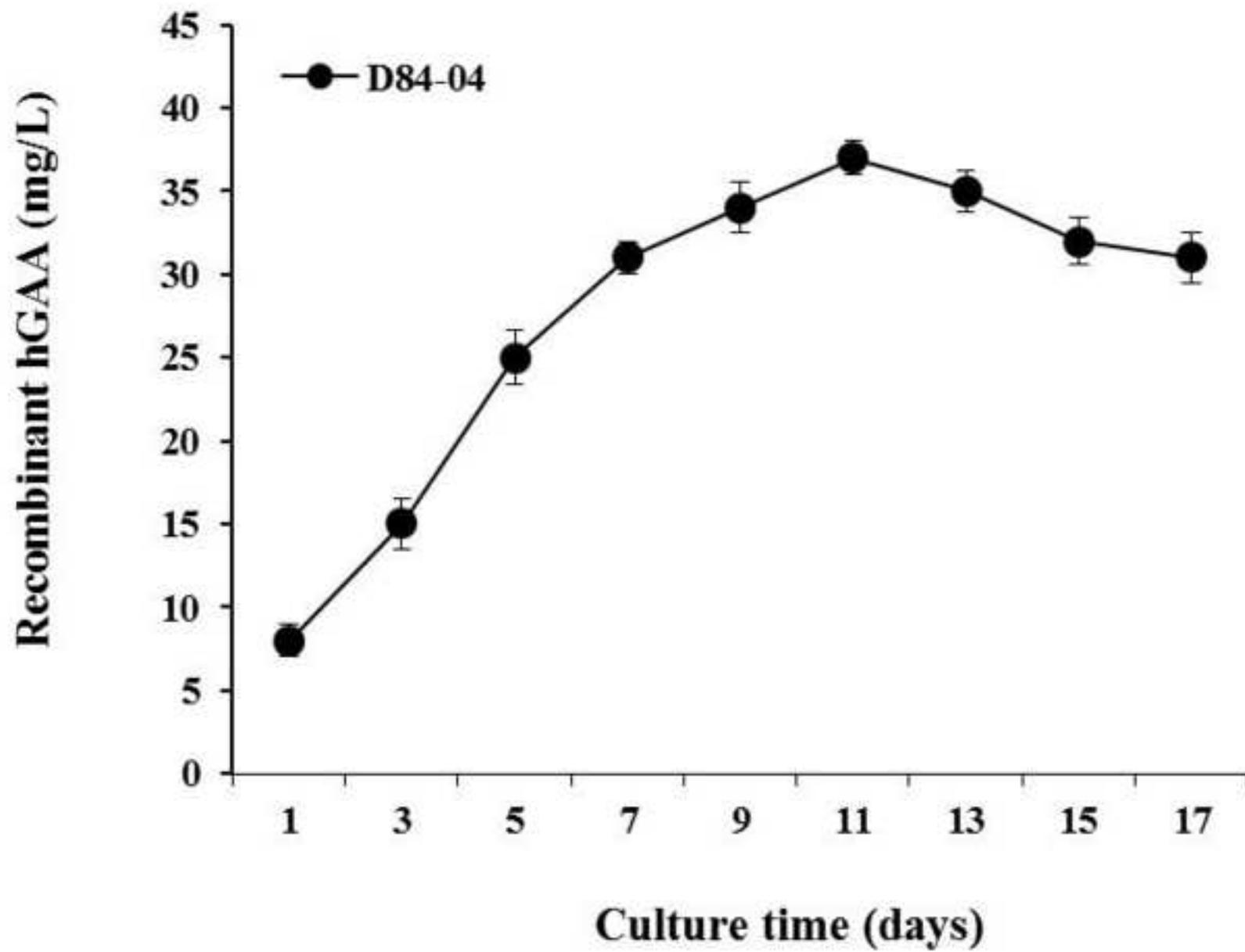


Figure 6.  
[Click here to download high resolution image](#)

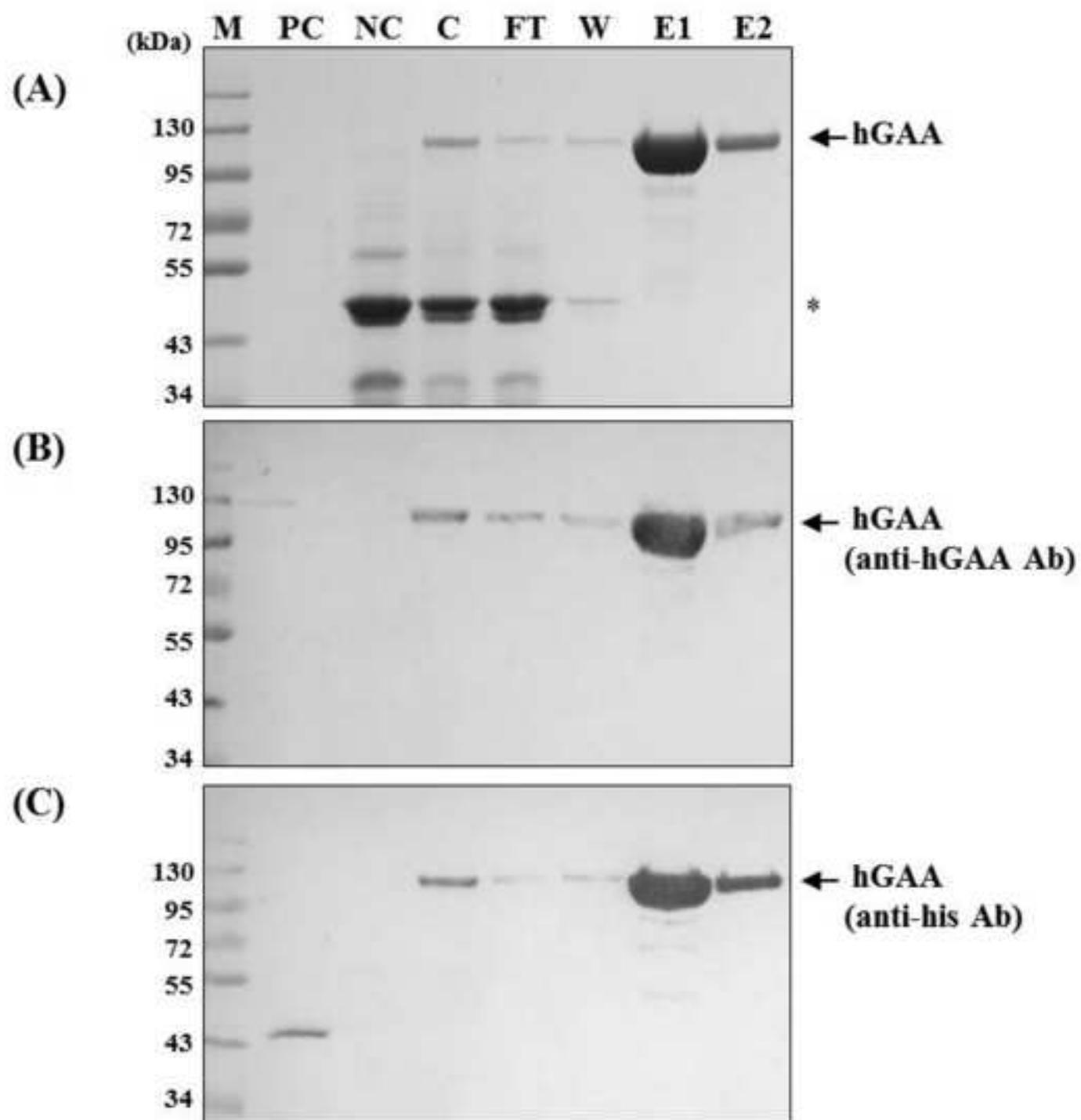
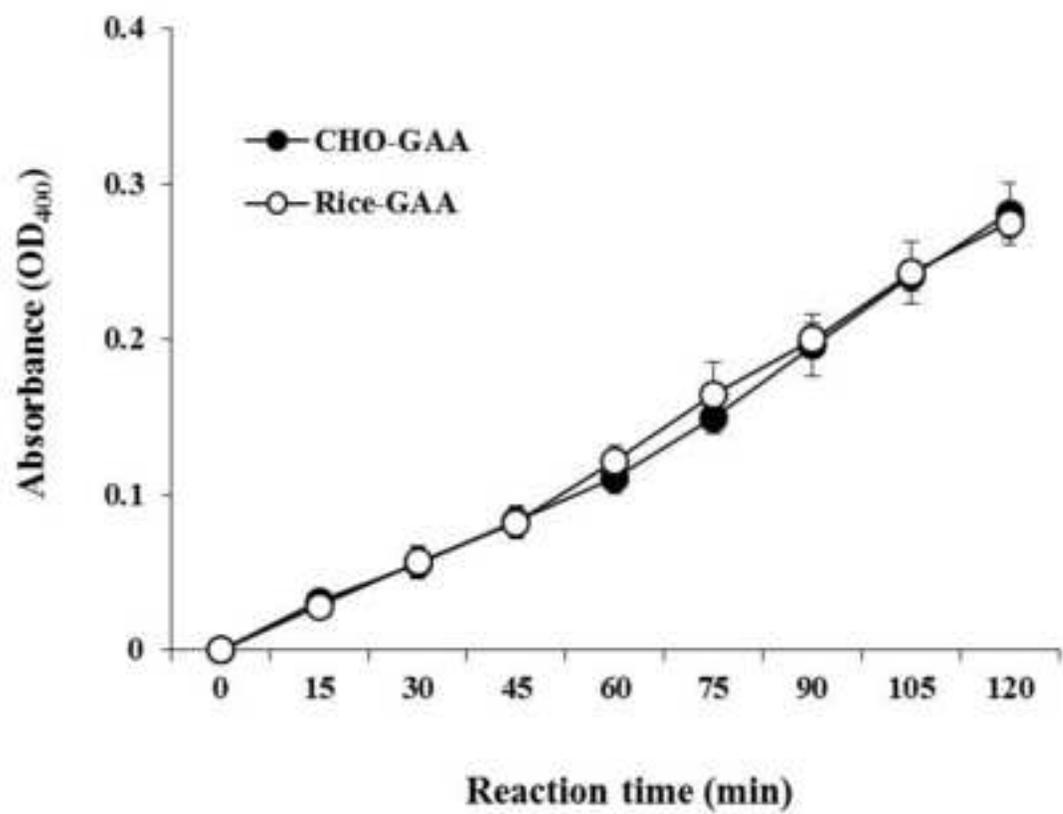


Figure 7.  
[Click here to download high resolution image](#)

(A)



(B)

